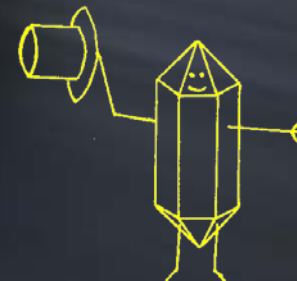
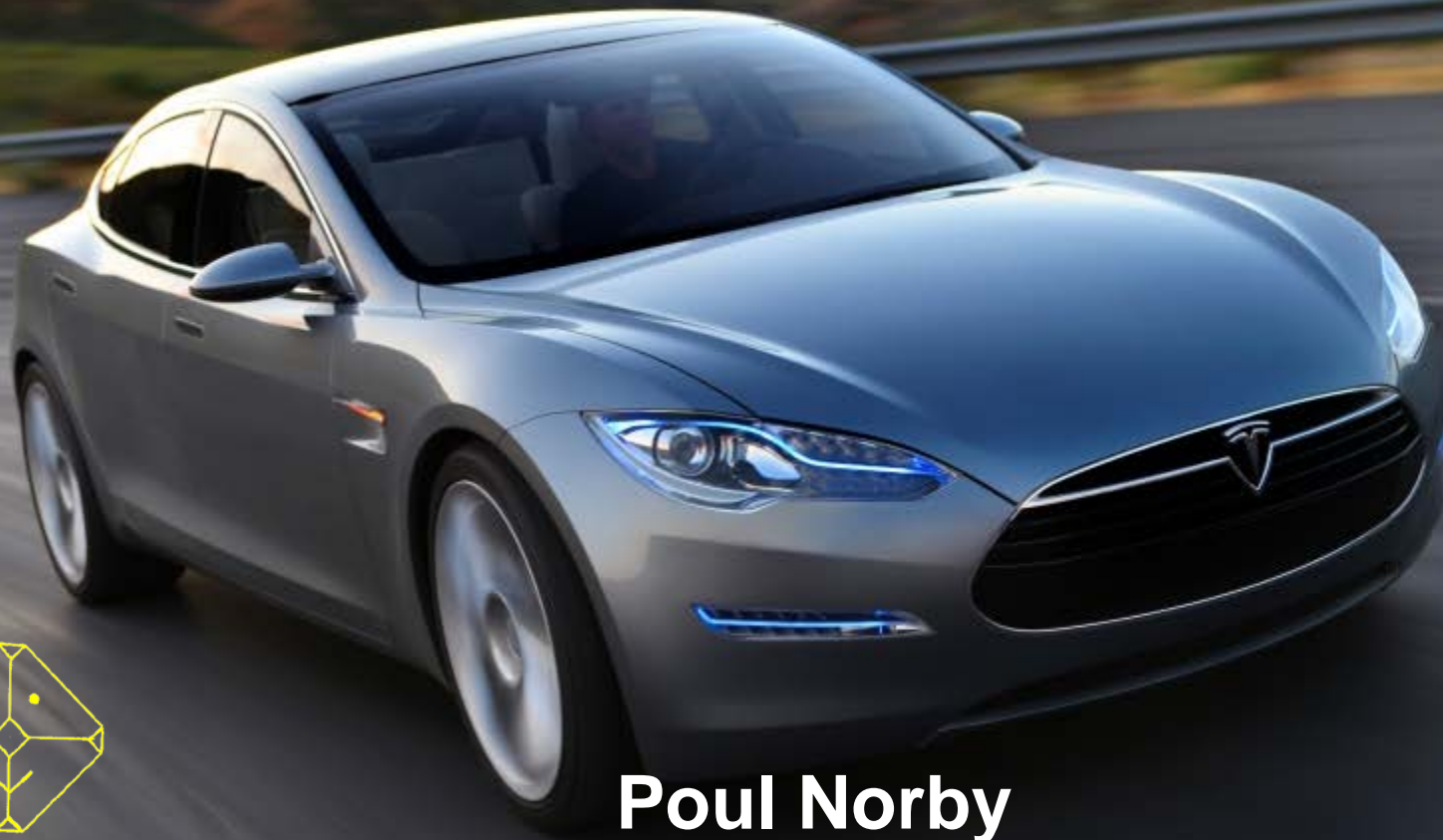


# Lithium Batterier til transport; perspektiver og status



**Poul Norby**

Department of Energy Conversion and Storage  
Technical University of Denmark

## Western Europe Electric Passenger Car Sales by Market

Market	Sep	Sep	Sep	Sep	%	9-Mths	9-Mths	9-Mths	9-Mths	%
	2013	2013	2012	2012	Electric	2013	2013	2012	2012	Electric
	Electric	Electric Share	Electric	Electric Share	Change	Electric	Electric Share	Electric	Electric Share	Change
France	644	0.45%	514	0.37%	25.3%	6,318	0.48%	4,339	0.30%	45.6%
Norway	1,044	8.58%	583	5.24%	79.1%	4,250	4.02%	2,983	2.86%	42.5%
Germany*	556	0.22%	207	0.08%	168.6%	4,156	0.19%	2,730	0.12%	52.2%
United Kingdom*	538	0.13%	322	0.09%	67.1%	2,538	0.14%	1,494	0.09%	69.9%
Netherlands*	431	1.37%	368	1.15%	17.1%	2,477	0.82%	2,800	0.66%	-11.5%
Sweden	94	0.39%	189	0.86%	-50.3%	1,090	0.56%	603	0.30%	80.8%
Switzerland	126	0.56%	78	0.37%	61.5%	695	0.31%	621	0.25%	11.9%
Italy	69	0.06%	20	0.02%	245.0%	588	0.06%	358	0.03%	64.2%
Spain	43	0.10%	16	0.05%	168.8%	433	0.08%	288	0.05%	50.3%
Austria	68	0.27%	49	0.18%	38.8%	414	0.17%	309	0.12%	34.0%
Belgium	87	0.25%	36	0.11%	141.7%	352	0.09%	580	0.15%	-39.3%
Denmark	86	0.59%	44	0.32%	95.5%	331	0.24%	415	0.32%	-20.2%
Portugal	9	0.12%	5	0.08%	80.0%	126	0.16%	39	0.05%	223.1%
Finland	9	0.11%	6	0.07%	50.0%	68	0.08%	88	0.10%	-22.7%
Eire	4	0.13%	3	0.12%	33.3%	40	0.06%	132	0.17%	-69.7%
Greece	0	0.00%	0	0.00%	-	0	0.00%	0	0.00%	-
<b>Western Europe</b>	<b>3,808</b>	<b>0.34%</b>	<b>2,440</b>	<b>0.23%</b>	<b>56.1%</b>	<b>23,876</b>	<b>0.27%</b>	<b>17,779</b>	<b>0.20%</b>	<b>34.3%</b>

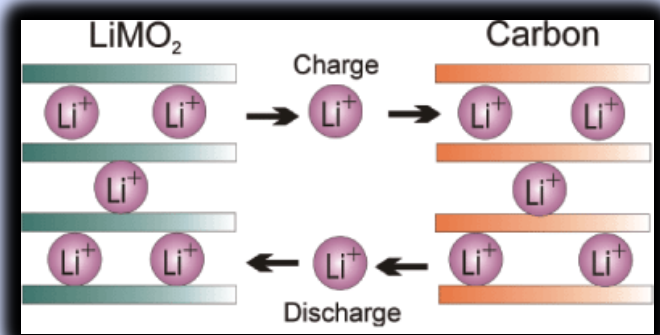
\* = Germany 2012 EV sales adjusted as Opel Ampera included, UK 2012 EV sales adjusted as official figures adjusted, Netherlands 2012 revised figure

Source: AID/Industry Sources

Norge: Mest solgte bil i oktober 2013: Nissan Leaf  
september 2013: Tesla S

# Lithium-based batteries


- Lithium batteries
  - Primary lithium batteries uses metallic lithium
  - Rechargeability hindered by dendrites
- Lithium-ion batteries
  - Secondary battery
  - Uses intercalation of  $\text{Li}^+$  ions into carbon electrodes
  - Commercialized in 1991
  - Invention is credited to John Bannister Goodenough and Rachid Yazami







Low Battery

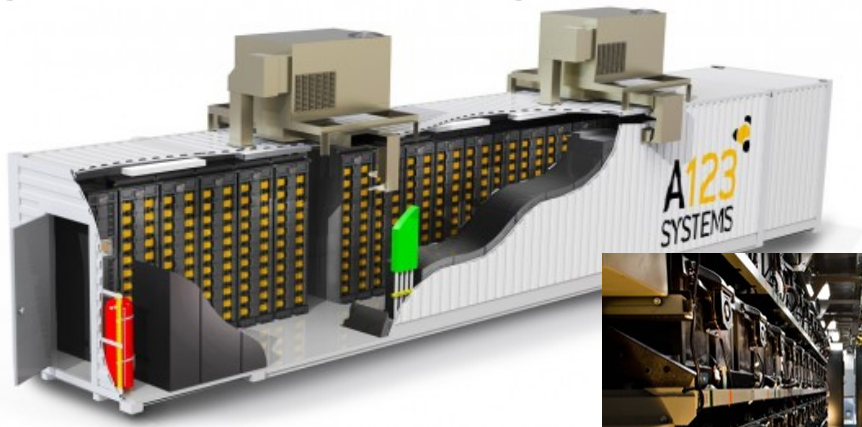
 **Change your battery or switch to outlet power immediately**

Your computer has a low battery, so you should act immediately to keep from losing your work.

Close



# Lithium batteries for large grid scale storage

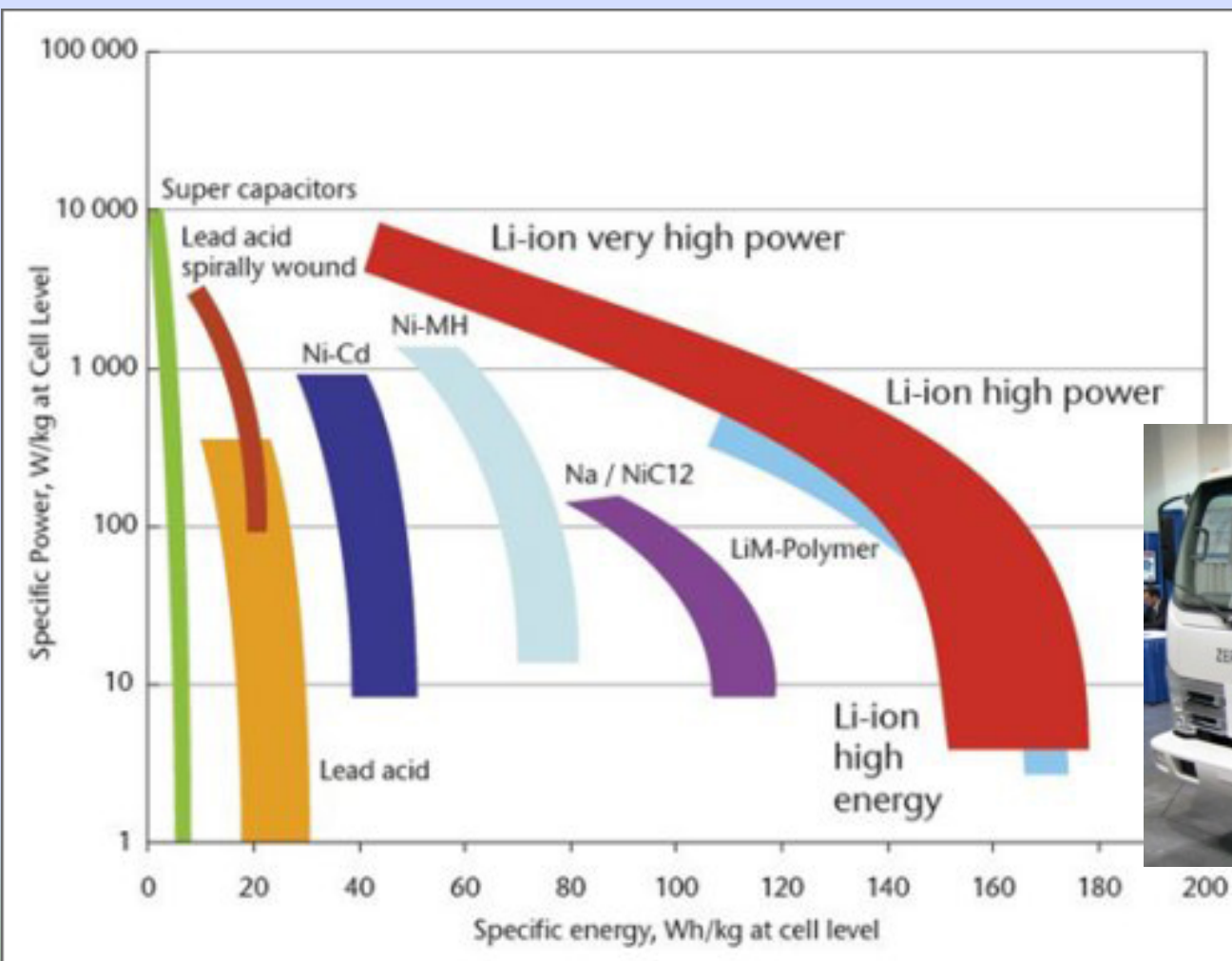




# Lithium batterier til transport:

Høj energitæthed – høj energieffektivitet – lav selvafladning -

Fremtidens løsning, men stadig mange udfordringer.



- Pris
- Sikkerhed
- Energitæthed (kWh/kg og kWh/L)
- Effekttæthed (W/kg)
- Bæredygtighed/grundstofressourcer

## Priserne for lithium batterier falder hurtigere end forventet

Det er vanskeligt at finde priser for lithium batterier til elbiler.

Forudsigelserne af batteripriser varierer meget, men priserne er igennem de seneste få år faldet mere end forventet.

Nylige forudsigelser forventer priser på 250-350\$/kWh i løbet af de næste få år (2015) og et fald til 180\$ i 2020.



# Sikkerhed

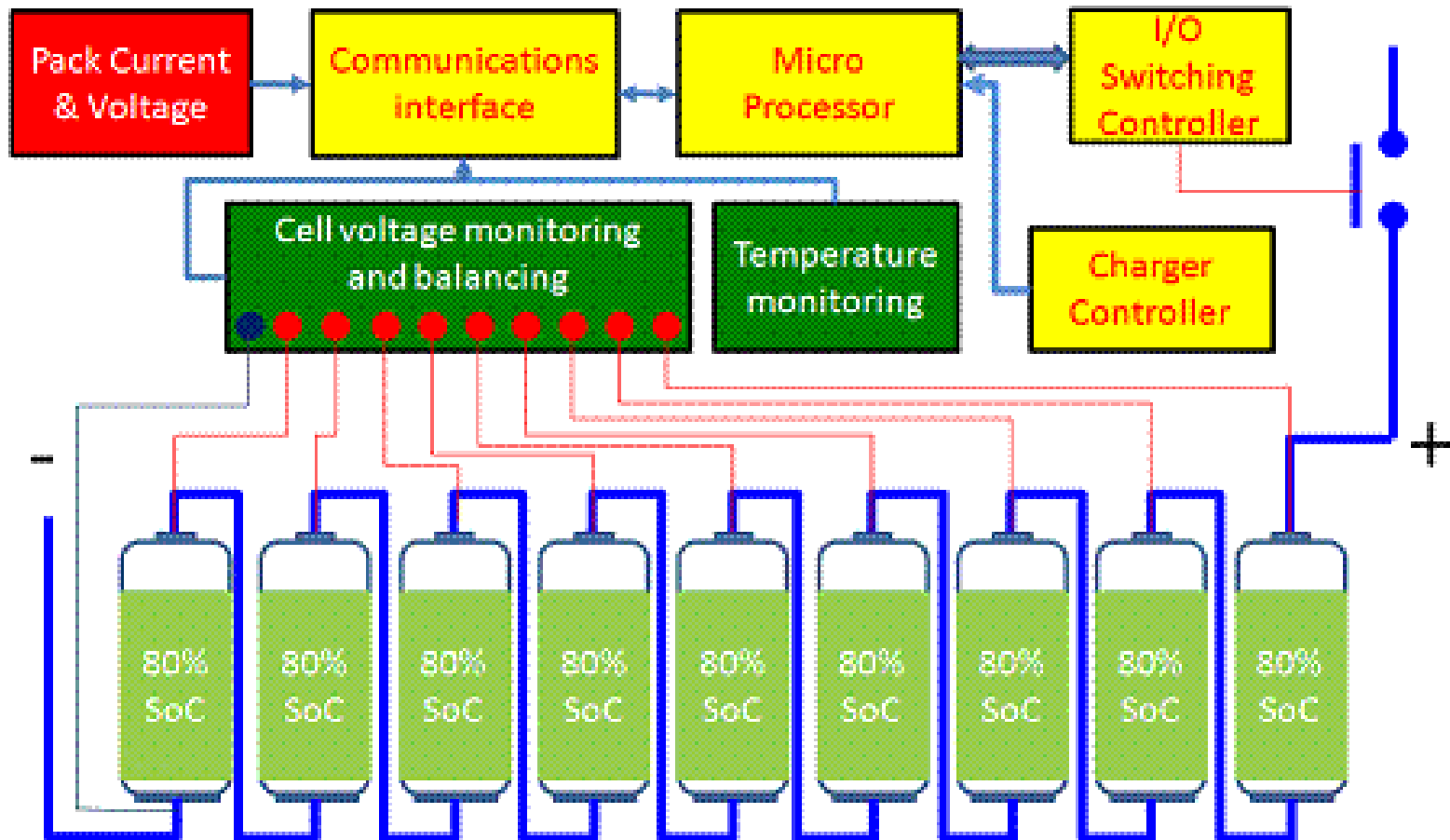
Jo højere energitæthed, des mere energi kan der potentielt frigives!

Sikkerheden for batterier i biler er meget vigtig, med tæt på nul-tolerance for fejl. Dette er en udfordring ved større batteripakker, som består af mange celler.

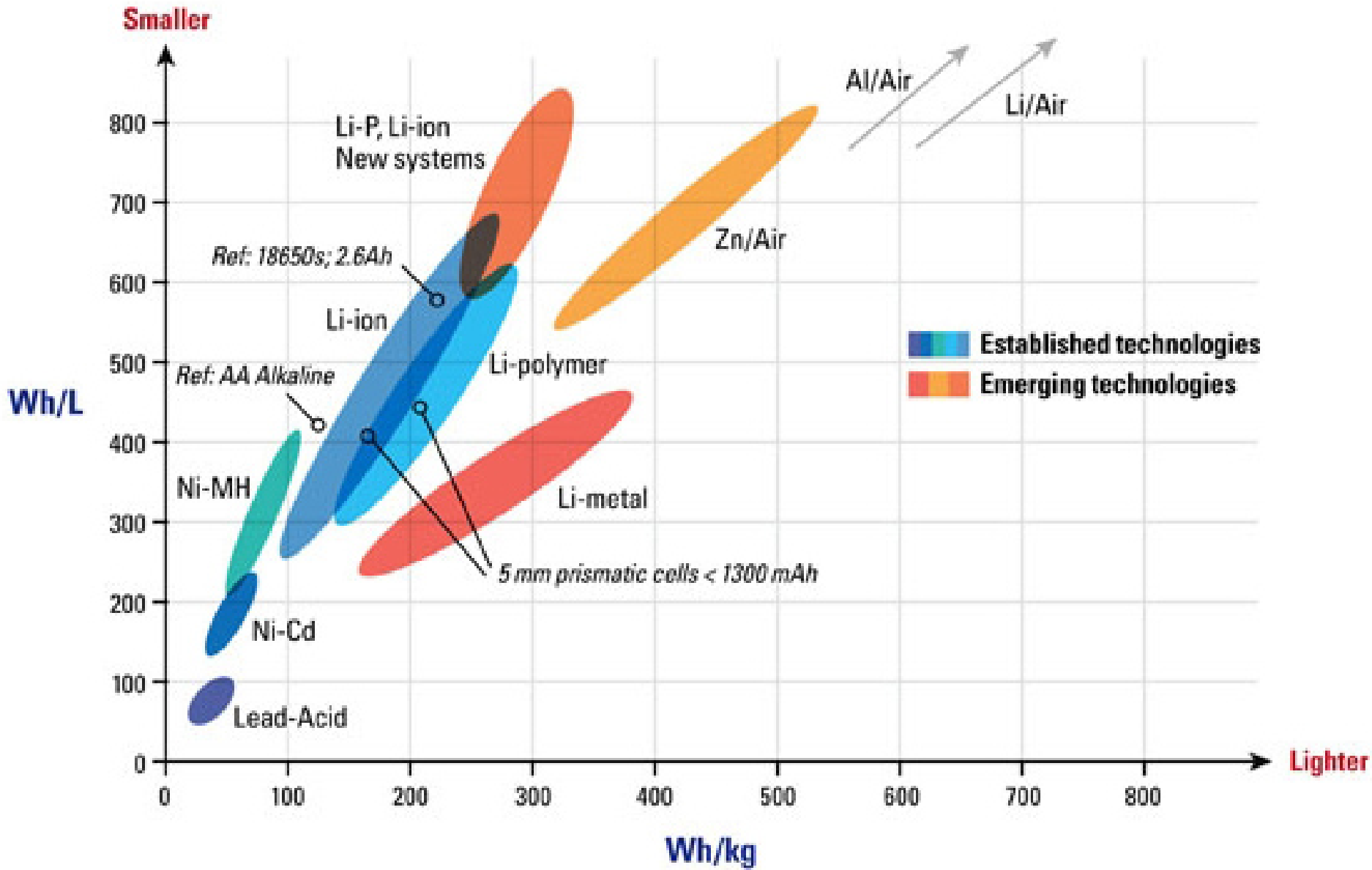
Lithium batterier kræver et batteristyresystem (BMS, Battery Management System) for at fungere sikkert, effektivt og med minimum af slid på batteriet.

Kontrollerer ladetilstand, advarer ved fejl og afbryder batteritilslutning ved f.eks. uheld.

# Generic BMS Elements

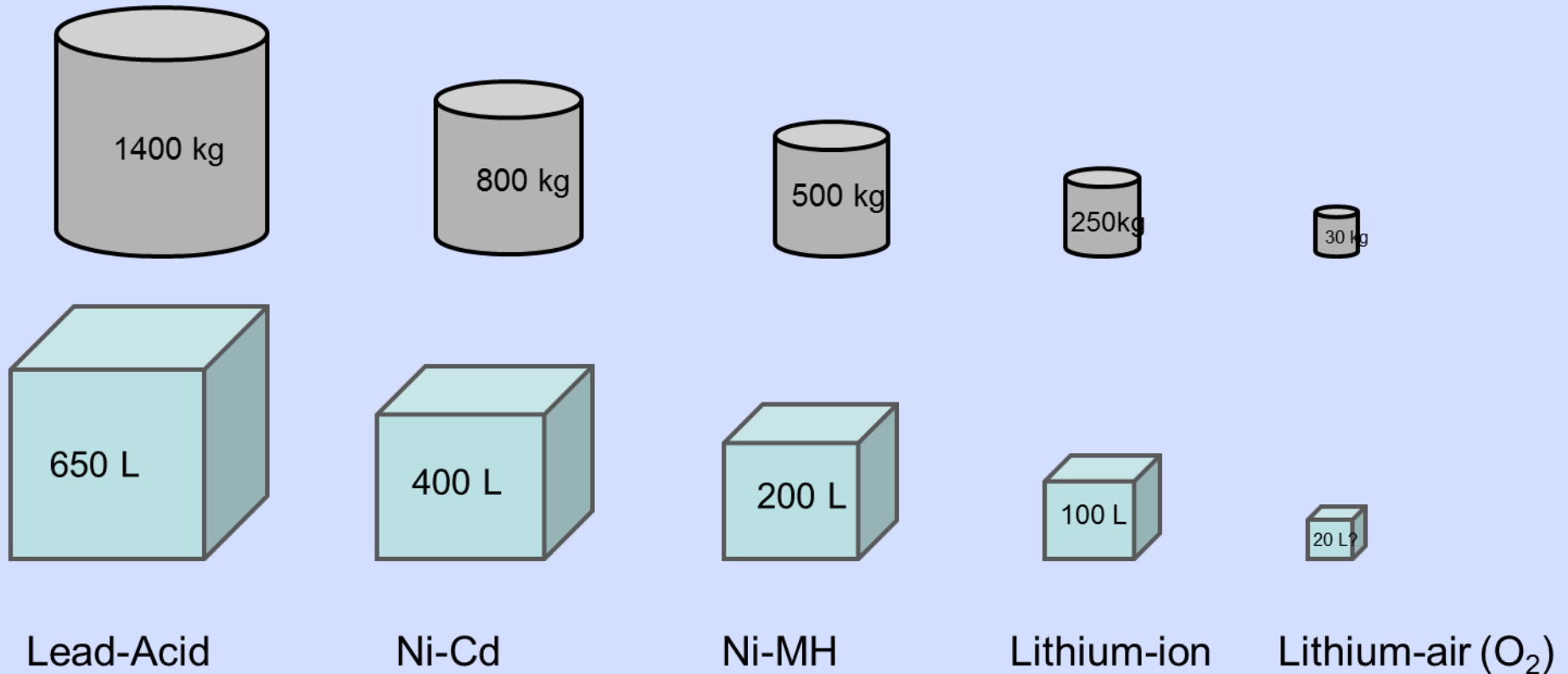


From: LITHIUM BALANCE (lithiumbalance.dk)





Batteries for electrical vehicles:  
 Example: 50kWh battery (ca. 200 km driving range)



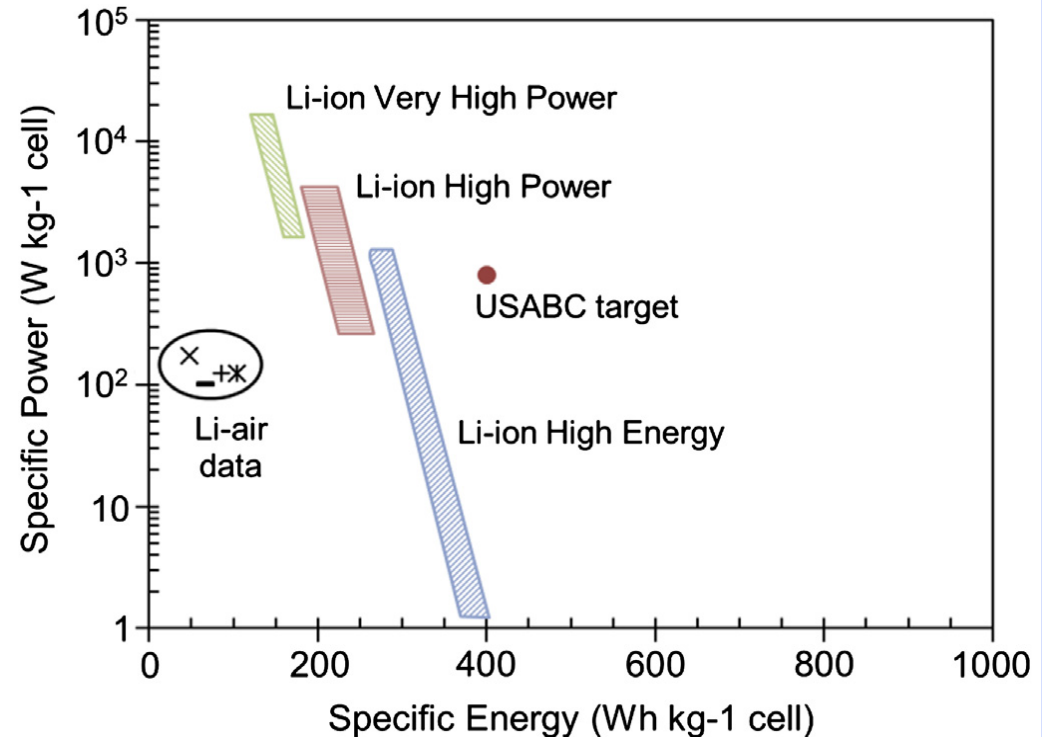
# Outlook

## Assumed EV requirements

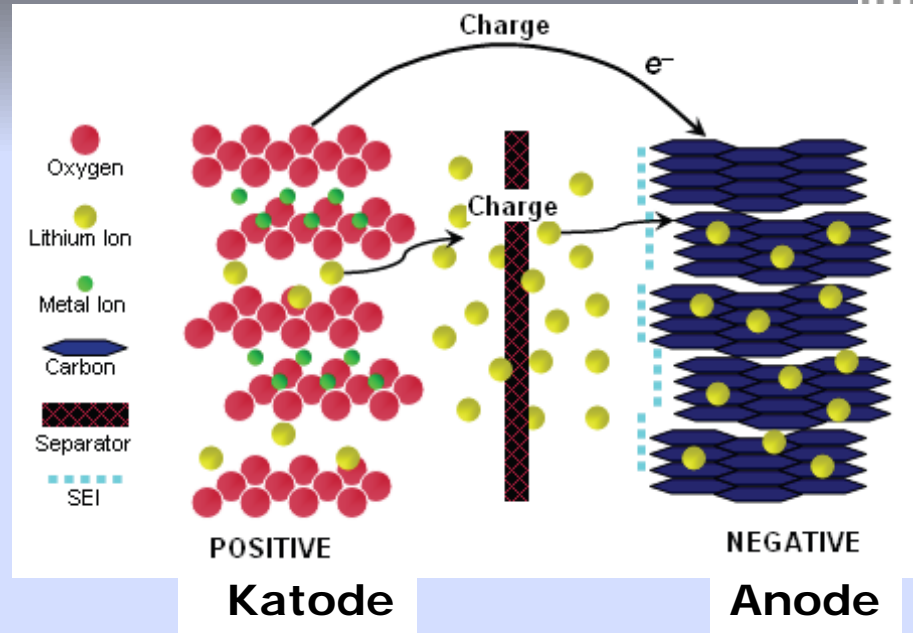
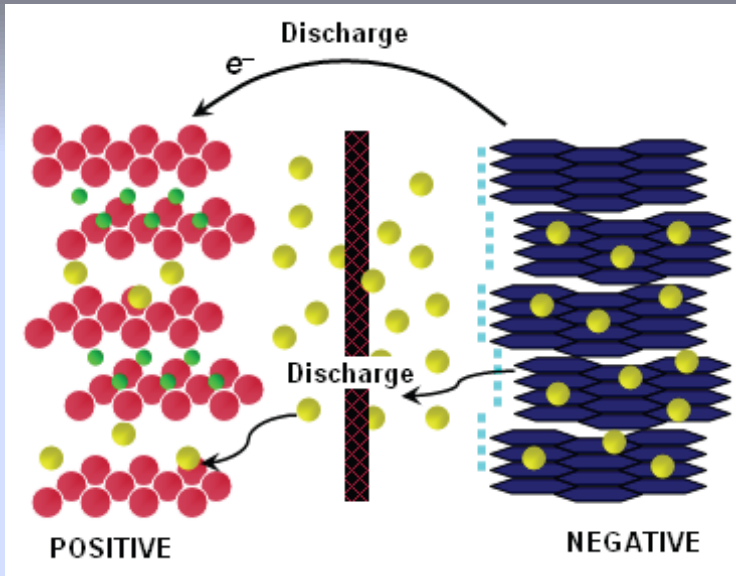
Range	600 km
Engine power	150 kW
Voltage	360 V

## Derived battery requirements

Pack size	120 kWh
Number of cells	125
Cell capacity	350 Ah
Peak current	420 A
Peak C-rate (driving)	1.2 C



Source: J. Adams et al., "Evaluation and electrochemical analyses of cathodes for lithium-air batteries," *Journal of Power Sources*, 239, 132–143, 2013



Anode: Grafit,  $\text{LiTi}_2\text{O}_7$ ...

Katode:  
 $\text{Li}_x\text{CoO}_2$ ,  $\text{Li}_x\text{Mn}_2\text{O}_4$ ,  $\text{Li}_x\text{FePO}_4$   
 NMC:  $\text{Ni}_{1/3}\text{Mn}_{1/3}\text{Co}_{1/3}\text{O}_2$

Elektrolyt: Organisk (f.eks. karbonater) eller polymer  
 + Li-salt (f.eks.  $\text{LiPF}_6$ )

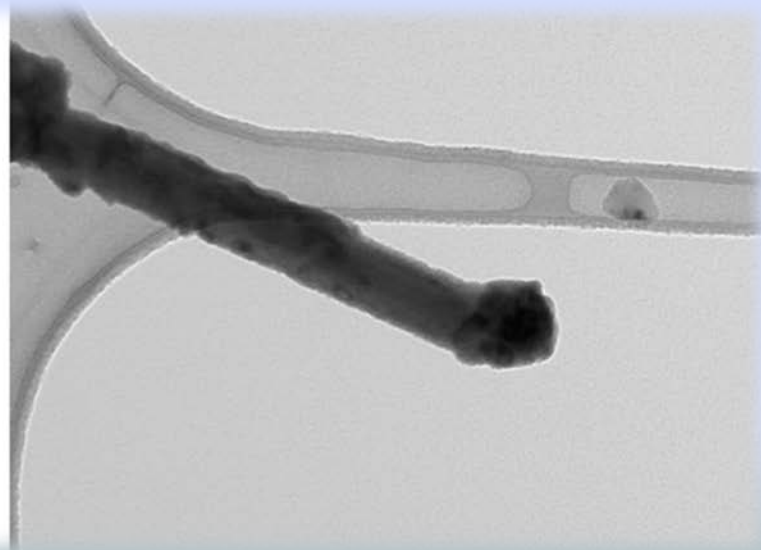
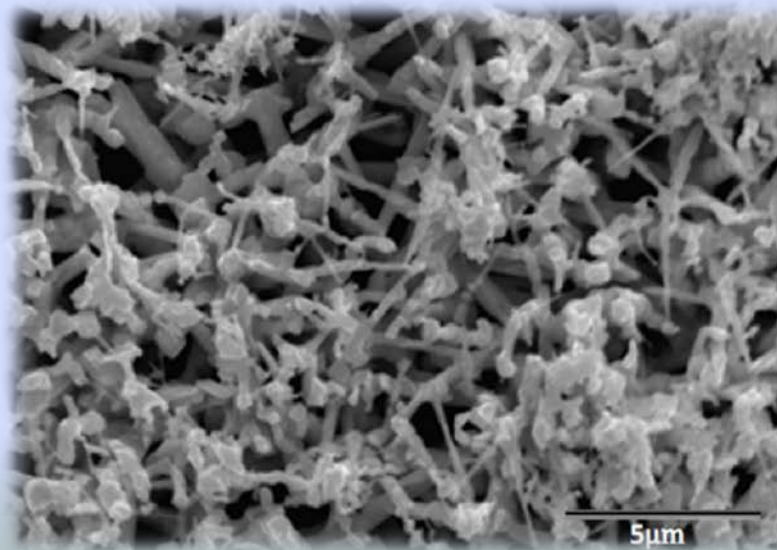


# Advanced Lithium-ion batteries

Increasing the specific energy:

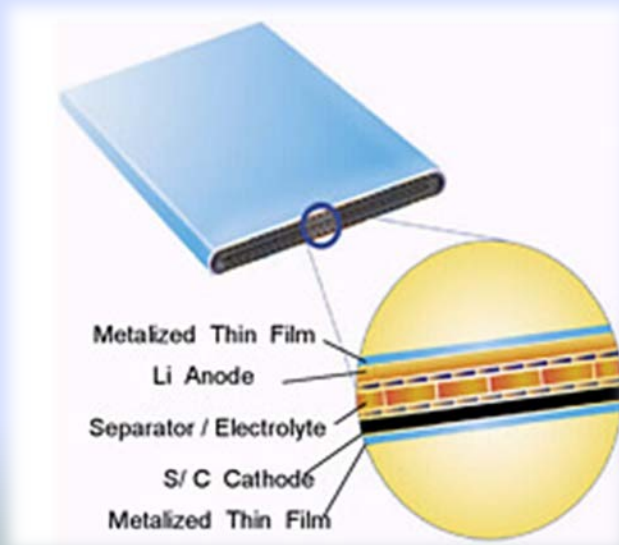
- Increase the voltage ( $\rightarrow$  5V technology)
- Use high-capacity anodes (silicon, tin...)
- Use more than one electron/transition metal ion (e.g. Fe(II)-Fe(III)-Fe(IV))
- Use other types of chemistry (non-transition metal)

Specific energy target:  $\sim 400$  Wh/kg



## Lithium-SULFUR batteries

- Uses metallic lithium and lithium-sulfur electrodes
- Current generation has low voltage and limited power capabilities
- The cycle life is not well documented, current research states ~1000 cycles



### Sion Power Li-S Rechargeable Cells

Weight 14 - 16 g

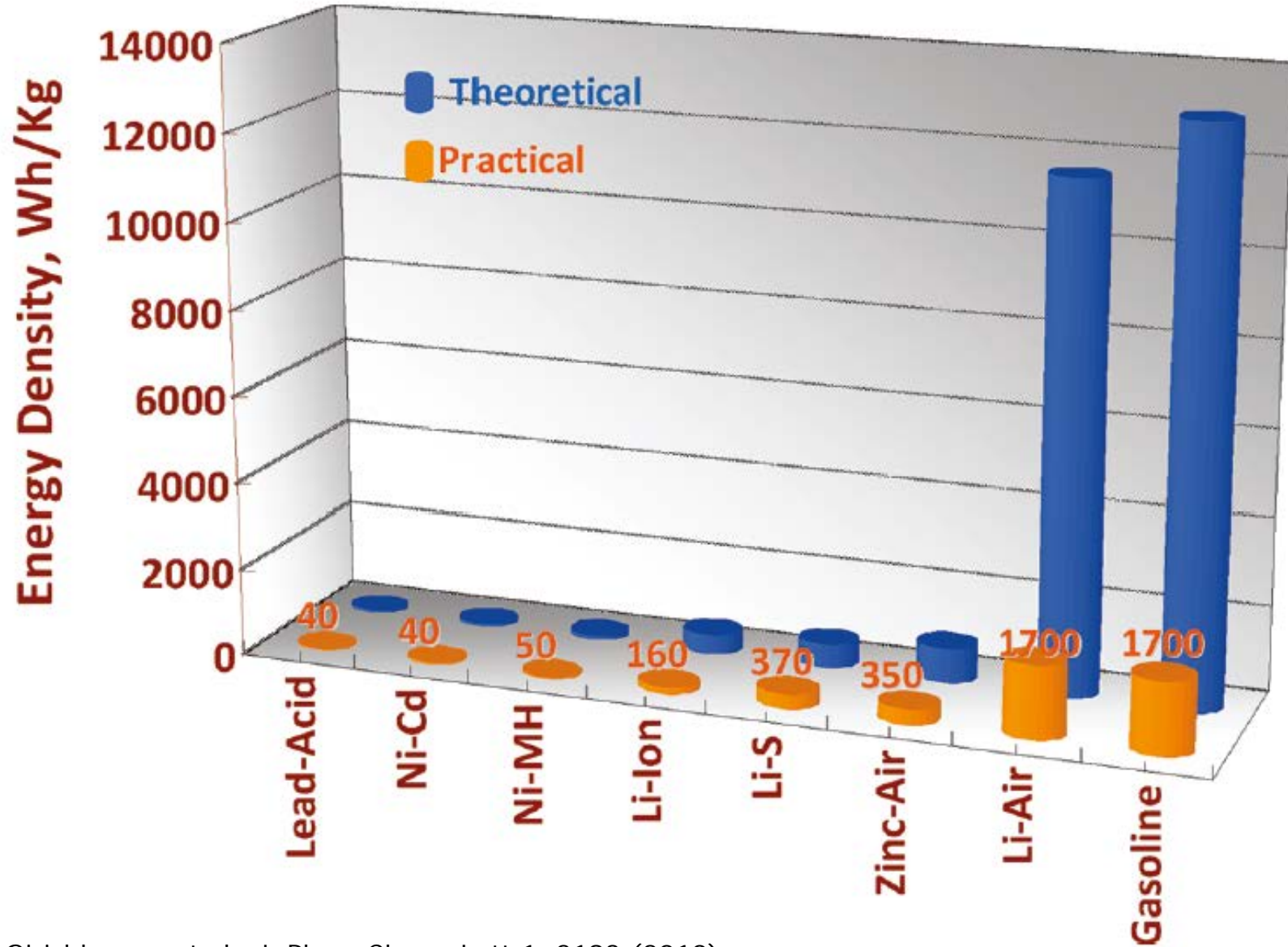
Dimensions 52 x 38 x 10 mm

Capacity 2.4 – 2.8 Ah

Voltage 2.1 V

Specific energy 350 - 380 Wh/kg





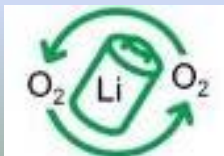
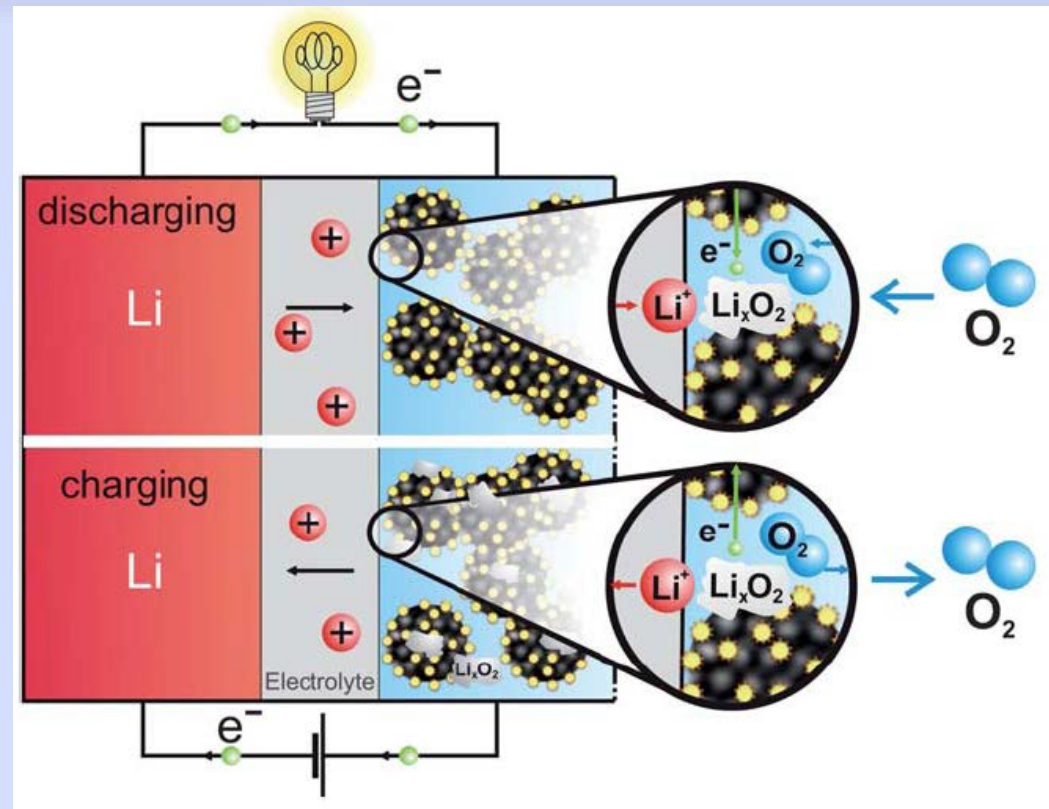


# Reversible Metal-Air batteries

## Lithium-air battery (Lithium-oxygen)

### Operating principle:

- During discharge  $O_2$  is consumed
- During charge  $O_2$  is released



ReLiAble: Reversible Lithium-Air Batteries



The Danish Council for Strategic Research

# Future batteries, overview

- Lithium-ion
  - Optimization of materials and electrolyte
  - Possible high-voltage lithium-ion batteries,  $\sim 5V$
- Lithium-sulfur
  - Intermediate stage of development, few commercial cells
  - May end up replacing lithium-ion in  $\sim 5$  years
- Lithium-air
  - Early stage of development, no commercial products
  - At least 10 years before commercially mature

## Konklusioner

- Batterier til elbiler bliver stadig billigere og bedre.
- Prisen på batterier er stadig den største hindring for en hurtig udbredelse af elbiler.
- Nødvendige elementer i udvikling af batterier:
  - Pris: Billigere materialer og fremstilling, volumen fordele.
  - Energitæthed/rækkevidde. Forskning og udvikling er nødvendig
    - Kort sigt: Konventionel Li-ion teknologi med højere spænding, hurtigere op- og afladning
    - Mellemlangt sigt: andre teknologier, som er på vej til kommercialisering, f.eks. Li-S
    - Langt sigt: revolutionerende teknologier, metal-luft (lithium-luft)